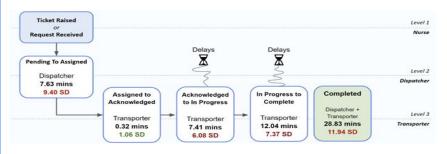
Boston Medical Center Transport Delays: Problem Statement

BMC is facing significant patient transport delays to and from its Preoperative Areas. According to 2022 data, 37% of transportations take longer than 30 minutes, resulting in suboptimal utilization of the Operation Rooms, employee frustrations, and concerns about patient safety and health outcomes.



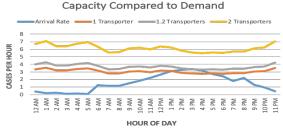
Transport Process: Analyses





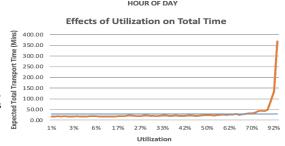
Capacity Limits:

1.2 transporter indicate **101%** utilization rate



Optimal Utilization:

Total transport time exceeds 30 minutes at **66%** utilization rate, or at 1.75 transporters



Drivers of Delays: Findings

- System lacking human capital capacity to clear intraday pileups.
- System is sensitive to variability in service time and arrival time.
- Interdependency of process flows highlights insufficient inter-unit communications mechanisms.

Recommendations: How to prevent delays

'Patient-readiness' checklist Formalize steps to be followed by stakeholders Collection Centers for Equipment Such as beds and wheelchairs Capacity
Prediction
Signals for
capacity
reaching limits

Communication Channels Improve inter-depart. information exchanges