### Appendices for:

# A Simulation-Based Approach to Understanding the Dynamics of Innovation Implementation

#### Nelson P. Repenning

Department of Operations Management / System Dynamics Group Sloan School of Management, E53-339 Massachusetts Institute of Technology Cambridge, MA 02142

> Phone: 617-258-6889 Fax: 617-258-7579 E-Mail: nelson@mit.edu

#### Version 4.0

#### Appendix A: Derivation of f(•) functions

In this appendix, a more complete derivation of the equation for *w* the sign and strength of word-of-mouth is presented.

$$w = \omega[f_r\{p\} + f_a\{a\}] \tag{4.1}$$

The strategy is first to assume that w is determined by a linearly separable function of the two pieces of information: the normalized rate of productivity improvement p ("does the program work?"), and the current adequacy of resources to support the improvement effort a ("are our efforts being supported?; does this program increase my normal work level?"). The parameter  $\omega$  represents the intensity of communication in the particular area.

The assumption of linear separability allows the "sign and strength" of word of mouth to be fully determined by simple linear inequalities when the two information streams are evaluated at the possible combinations of extreme values. Qualitative data (e.g. field studies and interviews) can then be used to determine the sign of each inequality, and upper and lower bounds for each function are chosen to satisfy the assumed relations.

At intermediate points, each function, although separable from the other one, will, in general, be a complicated function of the given input. The choice of functional form is restricted to a class whose properties are consistent with the available qualitative information, and then scaled to the established bounds. Specifically, each function  $f\{.\}$  is assumed to have the following general form:

$$f\{\} = (B^u + B^l) \varphi\{\} - B^l, \quad 0 \quad \varphi\{\} \quad 1$$

which, given the constraint on  $\varphi$  {}, is bounded from above and below by  $B^u$  and  $B^l$  respectively. These bounds are established using rank ordering arguments based on the beliefs generated by the two underlying information streams evaluated at their extreme values.

Low resource availability is assumed to dominate any positive effects of results. If the group in question believes it is not being supported, then any positive effects resulting from results will be outweighed by frustration.

$$B_r^u + B_a^l < 0$$

Results are also assumed to be a necessary condition for positive word of mouth. Even if job resources are fully adequate, results play a key role in the formation of preferences over continuing the program. The workforce will not spend a significant amount of time

pursuing an improvement program that has not demonstrated its usefulness. Thus support cannot overcome the negative effect of poor results:

$$B_r^l + B_a^u < 0$$

If a program generates strong results and has adequate support then word of mouth will be positive, so:

$$B_r^u + B_a^u > 0$$

With the extreme condition combinations established, the functions  $\varphi_r\{p\}$ ,  $\varphi_a\{a\}$  need to be specified. A similar approach is used for each.

Qualitative information suggests that the effect of p on beliefs is monotonically increasing,  $f'_r\{p\}>0$ . This gives an improvement program its true power–initial results demonstrate the validity of the approach and beget more results. Without this effect management would have a difficult time developing such program due to the substantial time required to individually enlist each member of the workforce in the program. In the neighborhood of p=1 the second derivative is assumed to be strictly negative,  $f''_r\{1\} < 0$  since improvement measures are likely to be noisy and small deviations from the prediction will be discounted. These two conditions restrict the function to being either strictly concave and increasing or s-shaped and increasing. The s-shape is chosen,  $f''_r\{0\} > 0$ , and is represented by the logistic curve

$$f_r\{p\} = (B_r^u + B_r^l) \frac{\exp(4\gamma (p - \delta_r))}{1 + \exp(4\gamma (p - \delta_r))} - B_r^l$$
 (A1)

This specification takes the value  $B_r^u$  for p=1 and the value  $B_r^l$  for p=0. The inflection point is at  $p_n=1$  and the slope at the inflection point is  $(B_r^u - B_r^l)$ . The inflection point is assumed to be at =.5.

A similar procedure is used to specify the function that reflects the effect of resource availability. Workers, in order to participate effectively in an improvement program, require resources in the form of management's attention and a reduction in their current responsibilities. This suggests that the effect of resource adequacy on beliefs is monotonically increasing,  $f'_a\{a\}=0$ . As management increases its willingness to support the effort, workers become more committed. In the neighborhood of a=1, the second derivative is assumed to be negative,  $f''_a\{1\} < 0$ , implying a diminishing marginal return to additional support near the requirement level. These requirements restrict the functional form to being either strictly concave and increasing or s-shaped and increasing. Again, the s-shaped function is chosen,  $f''_a\{0\} > 0$ , and represented by the logistic curve with a similar parameterization.

$$f_a\{a\} = (B_a^u + B_a^l) \frac{\exp(4\gamma (a - \delta_a))}{1 + \exp(4\gamma (a - \delta_a))} - B_a^l$$
 (A2)

The inflection point is assumed to be at =.5.

## **Appendix B: Parameter Values for Simulations**

Single Program Model

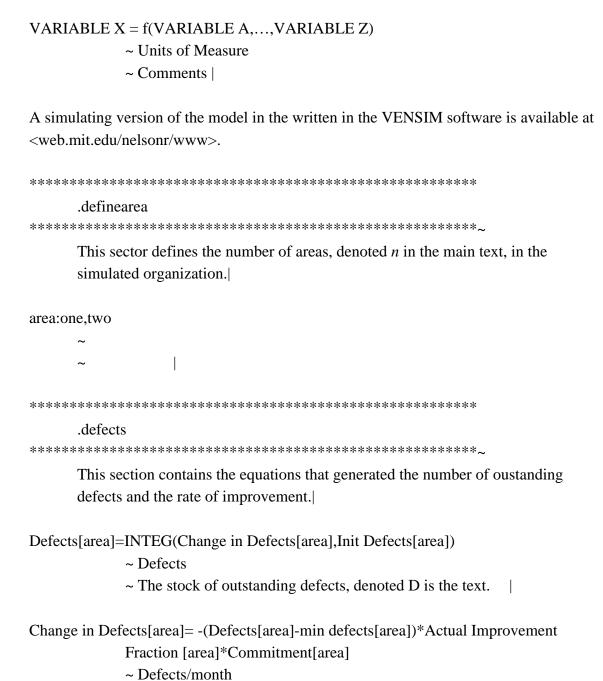
Parameter	Value
(for 9 month half-life)	.077 (1/months)
D Initial	100 (defects)
D Minimum	10 (defects)
С	12 (months)
	.5
C Initial	0

Two Program Model

Parameter	Value
1	.077 (1/months)
2	.0192 (1/months)
D <sub>1</sub> ,D <sub>2</sub> Initial	100 (defects)
D <sub>1</sub> ,D <sub>2</sub> Minimum	10 (defects)
	12 (months)
1	.5
C Initial	0
C*	0 until time=12, then 1
L	100 (people)
1, 2	1 (hours/person/month)
	25
	1
R	160 (expert's hours/month)

#### **Appendix C: List of Model Equations in VENSIM**

The model is written using the VENSIM simulation software produced by Ventana systems (more information available at <a href="www.vensim.com">www.vensim.com</a>. The syntax of each entry is as follows:



~ The rate of defect reduction.

Predicted Defects[area]=INTEG(Chng in Predicted Defects[area],Init Defects[area]) **Defects** Level of Defects Predicted by the naïve half-life model. Ching in Predicted Defects[area]=-(Predicted Defects[area]-min defects[area])\*Expected Improvement Fraction [area]\*Management Goal for Commitment[area] ~ Defects/month ~ The change in the level of predicted defects. Actual Improvement Fraction[area]=ln(2)/Actual Area Half Life[area] ~ |1/month ~ The expected fractional improvement rate based on the half-life model.|| Expected Improvement Fraction[area]=ln(2)/Expected Area Half Life[area] ~ 1/month ~ The expected fractional improvement rate based on the half-life model. Historical Defects[area]= SMOOTH( Defects[area], Defect Smooth Time) ~Defects ~ The historical defect level is determined by smoothing the actual defect level. Defect Improvement Rate[area]=((Historical Defects[area]-Defects[area])/Historical Defects[area])/Defect Smooth Time 1/months ~ The calculated improvement rate. Ratio Actual to Predicted Results[area]=Defect Improvement Rate[area]/Expected Improvement Fraction [area] dimensionless

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\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*\*

.commitment

This sector contains the equations that determine the level of commitment.

Commitment[area]= INTEG(Change in Commitment from Management Push[area]+ Change in Commitment from Results[area],0)

- dimensionless
- $\sim$  Commitment to using the innovation in a given area, denoted C in the text.

#### Change in Commitment from Management Push[area]=

(Management Goal for Commitment[area]-Commitment[area])/Time for Mgt to Train[area]\* (1+Step(-1,Time to Turn off Mgt Push))

- ~ 1/month
- ~ The change in commitment generated by normative sources.

Change in Commitment from Results[area]=

Word of Mouth[area]\*(1-Commitment[area])

- ~ 1/month
- ~ The change in commitment resulting from instrumental motivation.

Word of Mouth[area]=(resource switch\*Effect of Support on Commitment[area]+ Effect of Results on Commitment[area])\*Sensitivity to Communication[area]

- ~ 1/months
- ~ word of mouth related to the efficacy of the innovation.

Sensitivity to Communication[area]=Commitment[area]\*communication intensity

~ 1/months

~

Effect of Results on Commitment[area]=Max Efct of Results\*EXP(Normal Slope Results\*(Ratio Actual to Predicted Results[area]-0.5))/(1+EXP(Normal Slope Results\*(Ratio Actual to Predicted Results[area]-0.5)))EXP(Normal Slope Results\*(-0.5))/(1+EXP(Normal Slope Results\*(-0.5))) +Min Efct of Results

- ~dimensionless
- ~ this equation generates the s-shaped look-up function used to relate results to work of mouth. See appendix B for more details.

Effect of Support on Commitment[area]=

Max Efct of Support\*EXP(Normal Slope Support\*(Ratio Support Allocated to Required[area]-0.5))/ (1+EXP(Normal Slope Support\*(Ratio Support Allocated to Required[area]-0.5)))-Max Efct of Support

~dimensionless

~this equation generates the s-shaped look-up function used to relate support to work of mouth. See appendix B for more details

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.supportreqs

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The sector contains the equations that determine the level of support required in each area.

# Support Required[area]=Commitment[area]\*staff[area] \*Req Support per staff[area]

~ hours/month

~ |

Ratio Support	Allocated to Required[area]=Min(zidz(Support Allocated[area],Support
	Required[area]),1)
	~ dimensionless
	~
******	*************
	supportalloc
******	***********
	This section contains the equations the represent the experts' decision
	process in allocation their support resources.
Support Alloca	ated[area]=Fraction of Support Allocated[area]*Total Support Resources
	~ hours/month
	~
Fraction of Su	pport Allocated[area]=zidz(Attractiveness of Area[area],total attract)
j	~ dimensionless
	~
	'
Attractiveness	of Area[area]=Indicated Fraction of Support[area]*Effect of Improvement
	Rate on Attract [area]
	~ dimensionless
	~
	'
total attract=S1	UM(Attractiveness of Area[area!])
	~dimensionless
	~
	<b>'</b>
Indicated Frac	tion of Support[area]=(Support Required[area]/Total Support
	Required)^Sensitivity to Resources
	~dimensionless
	~
Total Support	Required=SUM(Support Required[area!])
11	~ hours/month

```
Effect of Improvement Rate on Attract[area]=(1+Defect Improvement
            Rate[area])^Sensitivity to Improvement
            ~ dimensionless
            ~|
ratio total support to support reqs=Total Support Required/Total Support Resources
            ~dimensionless
            ~
*******************
            .parameters
******************
            This section contains the parameters used in the simulations.
Actual Area Half Life[one]=9
      ~months
      ~|
Actual Area Half Life[two]=36
            ~months
Expected Area Half Life[one]=9
      ~months
Expected Area Half Life[two]=36
      ~months
communication intensity=.5
            ~1/months
```

```
Defect Smooth Time=3
                   months
                  1
min defects[area]=10,10
             ~defects
Init Defects[area]=100,100
                   defects
Time for Mgt to Train[area]=12,12
                   months
Management Goal for Commitment[area]=Step(Goal for Management Commitment,
             Time To Launch Effort\ [area])
                   dimensionless
Time To Launch Effort[one]=12
      ~months
Time To Launch Effort[two]=12
                   months
Goal for Management Commitment=0.995
             ~dimensionless
Req Support per staff[area]=1,1
                   hours/person/month
```

Sensitivity to Improvement=50

```
dimensionless
Sensitivity to Resources =1
                 dimensionless
staff[area]=100,100
           ~people
Total Support Resources=160
                 hours/month
*******************
           .lookupfunctionparameters
*****************
           This section contains the parameters used in the look-up functions.
Normal Slope Results=8
           ~dimensionless
Normal Slope Support=8
           ~dimensionless
Max Efct of Results=2
                 dimensionless
Min Efct of Results=-0.5
                 dimensionless
Max Efct of Support =3
                 dimensionless
```

```
Min Efct of Support =-3
          ~dimensionless
******************
          .switches
*****************
          This section contains the parameters used to switch between the based
          model and the extended model and the switch used to turn-off
          management's normative pressure.
resource switch=0
               dimensionless
               use this to switch between TQM model one and TQM model two
Time to Turn off Mgt Push = 1e+009
               months
********************
          .Control
******************
               Simulation Control Parameters
FINAL TIME = 120
               month
               The final time for the simulation.
INITIAL TIME = 0
               month
               The initial time for the simulation.
```

```
SAVEPER = 1

~ month
~ The frequency with which output is stored.

|

TIME STEP = 0.125

~ month
~ The time step for the simulation.
```