



# 'What options would you like in your BMW i8?'

Option take-rate forecasting for BMW Group





## Model



**BMW X6 XDRIVE 50I** 

## **Options**

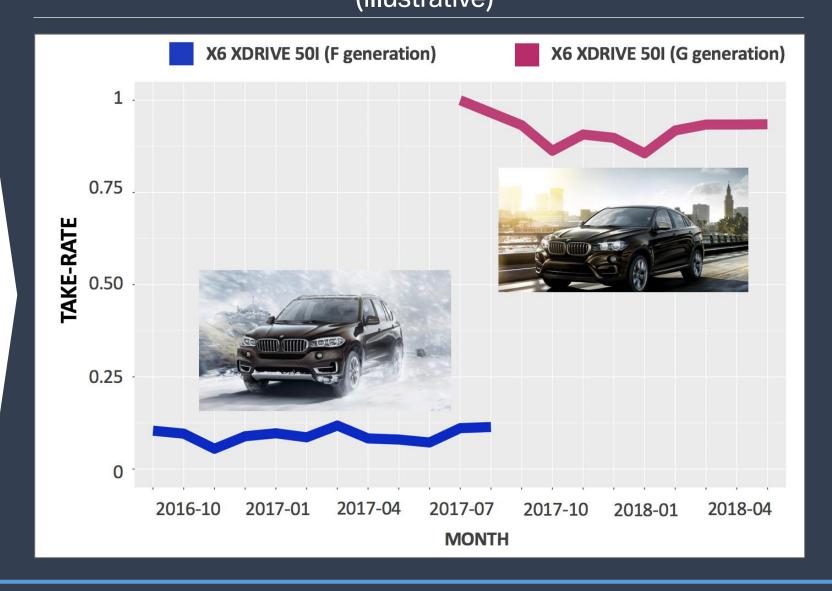
**Back seat** entertainment

**Display key** 

**Bi-LED lights** 



## Take-rates (illustrative)



Data source: VDWH

- Individual sales data
- Row is a sale containing all features and options
- Data serves as basis for full project scope

1 Jun. 2018 1 Feb. 2018

First part of project

**US Build-to-stock optimization** 

- Goal: Perform alternative to current BMW approach
- Define and test choice modeling approach
- Compare results to ML-approach from BMW

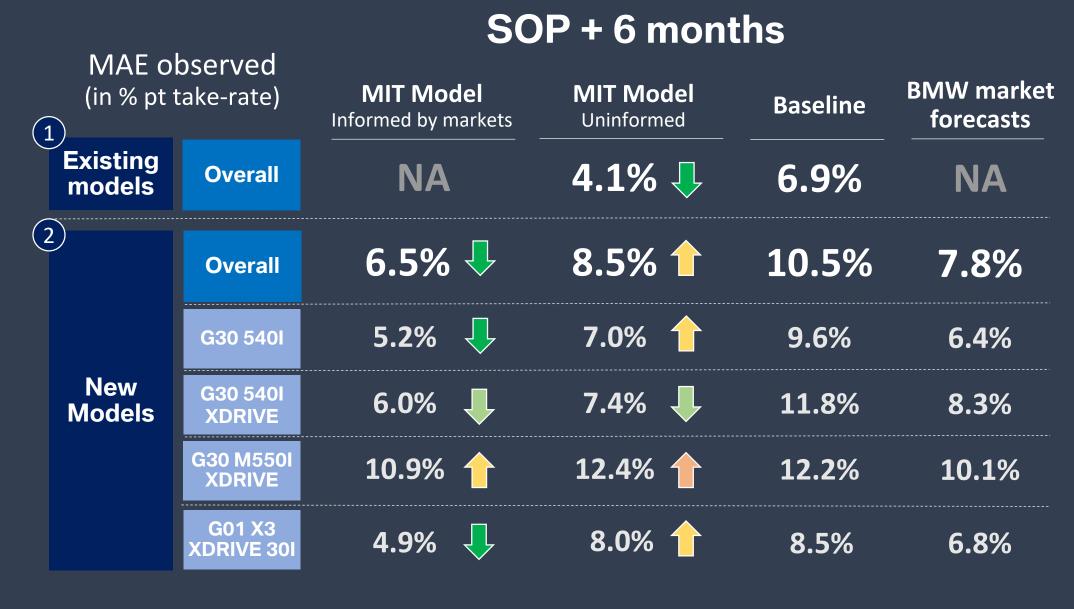
**Option take-rate forecasting** PHIT Part two and content of this poster



17 Aug. 2018



- Goal: Establish Option Take-rate forecasting model • Define approach, features and model from scratch
- Hand-over to BMW/BCG Gamma for implementation



### **SOP + 6 - 11 months** MAE observed (in % pt take-rate) 15% Baseline 10% ■ ■ ■ Uninformed model 7.8% nformed model 6.5% **5%** Time 6 8 9 10 (months after SOP)

### Pipeline steered by main document (R) Data (.csv) Initial data frame.R Raw data (VDWH or BV-15) Produce monthly option take-rates per unique ID Monthly take-rates per ID ← Smoothing.R Preparation Perform LOESS on take-rates across full timespan Regular and smoothed take-rates per ID Re-smoothing.R Target.R Create prediction target (at prediction horizon set) • Re-smooth training set to preserve right information Data including prediction and target variables **BusinessInput.R ARIMA.R** Quadratic.R Historic.R Linear.R Generation.R Time-series Assess TR convexity •Forecast ARIMA model Include business forecasts •Fit linear trends Highlight generation transitions •Set historic take-rates Multiple data sets including time-related variables ModelsOptions.R **Option price.R** •Show price of the option •Indicate model series & option types Feature Joining.R Joins the predictors into one data frame engineering MacroEconomics.R Similarity.R One data set including all •Show take-rates in similar models •Input Macro-economic variables prediction variables Machine **Grid Search.R** XGB.R Optimize hyperparameters using cross-validation XGBoost on input and prediction data Learning Values & importances of variables in prediction **Rule-based Optimization.R Optimization** Avoids rule violation: rules as constraints Outcome optimally close to ML output Test set RMSE and MAE and



predicted future take-rates



