

Making Supply Chain Unbreakable

OPERATIONS RESEARCH BUSINESS ANALYTICS





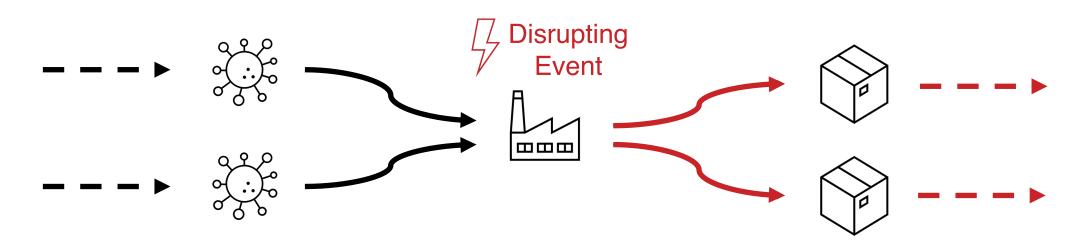
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Simulation and Optimization of Networks under Disruptions

Problem Statement

Supply chain disruptions in pharmaceutical industry entail huge losses. Effective inventory plans are essential for ensuring drug supply continuity, especially during unpredictable events like natural disasters or internal process failures.

Multi-billion\$ losses due to disruptions



- How to track the journey of manufactured products in a supply chain?
- How to measure the impacts of disruptions on facilities?
- How to mitigate them and provide a comprehensive plan for J&J?

Data

Network dataset

Stochastic demand, product and processus information

Disruptions dataset

Two types of scenarios

Minor Transport, Delivery, **Production**

Major Natural Disasters, **Geo-Political Crisis**

Key figures

Disruptions every year

Continents concerned

Days on average to recover

Facilities in the use case

Project Goals

Implementation of a comprehensive tool to simulate J&J's supply chains facing potential disruptions



Optimization of order policies to mitigate unexpected disruptions thus making the supply chain more resilient

Methodology

Optimization

Variables

- Identify strategic nodes
- Modify their order policies

Objective

- Reduce number of expired products
- Improve fulfilled demand

Optimization Algorithms

3-Step **Framework** distance Non differentiable objective function: exploring derivative

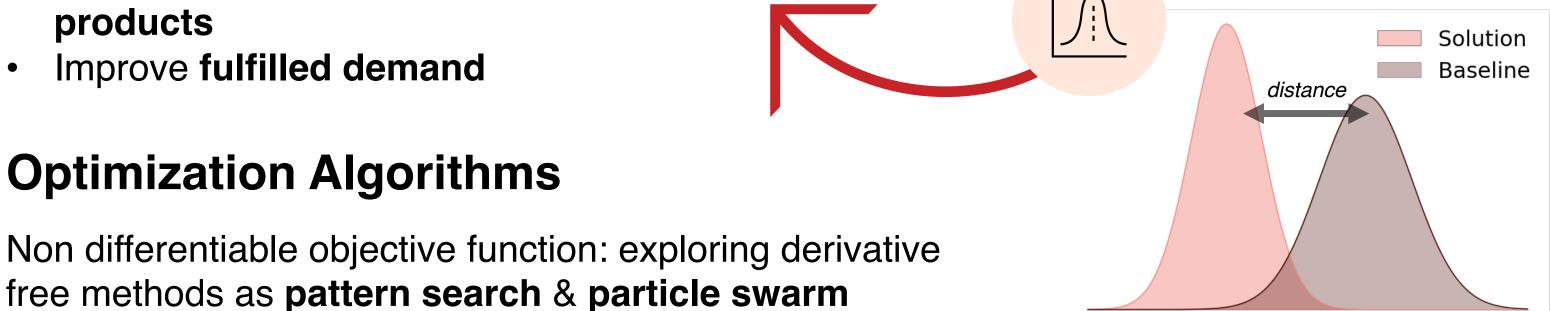
Simulation

Implementation of a python library:

- Disrupt any node
- Run different stochastic scenarios



Comparison



- Average of metrics
 - Distribution

Robust comparison of **solutions** using Wasserstein distance

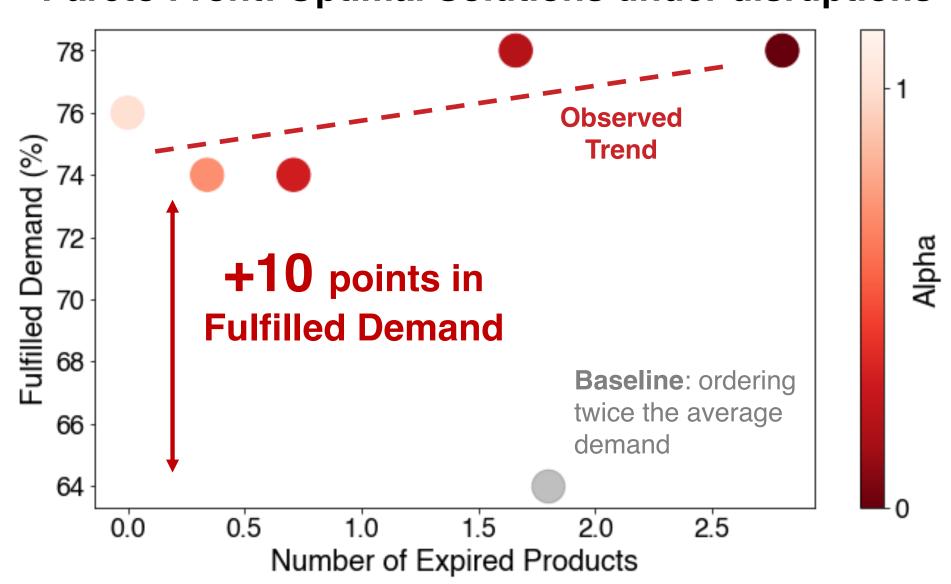
Results

Trade-off between Expired Products (EP) and Fulfilled Demand (FD)

$$Obj = \alpha EP - FD$$

Identify the optimal α that balances the significance of each metric

Pareto Front: Optimal Solutions under disruptions



Next Steps

- **Providing optimal supply** plan to catch potential disruptions before they happen
- Offering different solutions on the pareto front according to risk aversion
- Implementing a robust metric to assess the efficiency of a policy